

Full *Purell* resins solution for film used for infusion bags

Polyolefin grades for cast film and/or blown film extrusion



LyondellBasell's *Purell* resins product portfolio includes grades intended to be used for cast film and/or blown film extrusion, meeting the high quality standards in healthcare applications. Those grades are characterized by excellent homogeneity and melt strength, providing high film quality, surface smoothness, planarity, aesthetics.

They can be easily converted by cast extrusion or blown film extrusion for the production of different structures of film for infusion bags.

The combination of the different grades allow on the final film a good balance of optical, physical and mechanical properties. All of them are produced with a non-phthalate based catalytic system.

- Purell SP170G provides an excellent balance of mechanical (softness, toughness) and optical (transparency) properties, combined with good processability. It could allow plastomer elimination/reduction, for PP monosolution.
- Purell RP370M is a polypropylene random copolymer, with good clarity and softness. It offers excellent sealing properties in film structures. This material does not contain anti-blocking, slip or other internal and surface lubricants.
- **Purell HP570M** s a polypropylene homopolymer. It offers excellent thermal stability and high scratch resistance.

As part of the *Purell* family of grades, these products benefit from LyondellBasell *Purell* Service Concept developed for customers in the Healthcare industry.

Features and Benefits

- Low gel content with outstanding optical and aesthetic properties
- Excellent sealing performance and heat weldability
- · Excellent thermal stability
- · Wide processing window
- Excellent balance of mechanical and optical properties

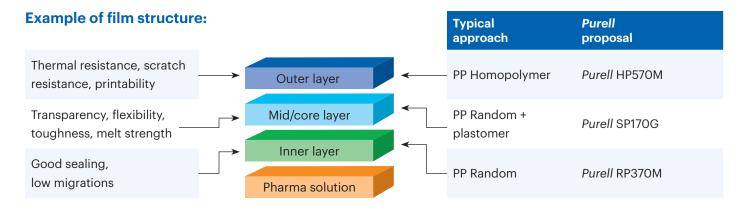
Typical applications



IV bags



Healthcare film applications for primary/secondary packaging



Resin Properties

| Properties | Purell SP170G | Purell RP370M | Purell HP570M |
|-----------------------------------|------------------|------------------|------------------|
| | RACO | RACO | НОМО |
| MFR (@ 230°C/2.16kg)) (g/10 min) | 1.5 | 8.0 | 7.5 |
| Tensile modulus (MPa) | 600 | 850 | 1400 |
| Melting temperature (°C) | 136 | 143 | 161 |
| Vicat softening point A/50 (°C) | 126 | 135 | 154 |

Note: Typical properties, not to be construed as specifications

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