lyondellbasel	These specifications/special requirement(s) are applicable specifically to LyondellBasell facilities for loading or unloading a tank trailer at a LyondellBasell site or a contracted 3PL location as applicable				
PRODUCT	R-TERTIARY BUTYL ETI	HER R-TBE (LIQUID FUEL)			
Material Characteristic and					
Material Characteristic and	i illillediate liazard	See Product SDS			
DOT SPECIFICATION	MC 307, DOT 407 (STAINLESS STEEL TRAILER). NOTE: RTBE MAYBE COMPATIBLE TO WFE, (WIPE FILM EVAPORATE) MATERIALS, AND EVEN THOUGH ALL HAVE THE SAME EQUIPMENT REQUIREMENTS, DEDICATED EQUIPMENT PREFERED TO EACH PRODUCT. INTERMINGALING PRODUCT TRAILERS WILL CAUSE PRODUCT CONTAMINATION, THEREFORE TRAILER WITH RESIDUE MUST BE APPROVED BY LYB PRIOR TO LOADING OR BASED ON THE PRIOR COMPATIBILITY CHART LISTED BELOW.				
INSULATION	REQUIRED				
	**				
HEATING CAPABILITIES	REQUIRED				
GASKET MATERIAL	VIRGIN TEFLON, TEFLON ROPE, TEFLON INCAPSULATED; **DOME GASKET MUST GIVE A LEAK TIGHT SEAL UPON COMPLETION OF LOADING				
CONNECTIONS/FITTINGS	ALL MUST BE STAINLESS STEEL, W/DUST CAPS W/SEAL PONTS ON ALL OUTLETS OF THE TRAILER, CAPABLE OF BEING SEALED WITH 1/8" WIRE CABLE SEAL				
LIQUID CONNECTION	3" MALE KAMVALOK (DRY CONNECT), W/DUST CAP - BOTTOM REAR LOADER @ 90 ° ANGLE, (CENTER LOADER WILL REQUIRE APPROVAL). NOTE: CUSTOMER MAY HAVE SPECIFIC EQUIPMENT REQUIREMENTS. MUST HAVE SEAL POINTS ON ALL OPENING TO TRAILER.				
VAPOR CONNECTION	2" MALE KAMVALOK (DRY CONNECT), W/DUST CAP - GRADE LEVEL VAPOR LINE W/2" SS ISOLATION VALVE UPSTREAM OF FITTING, (INLINE PRESSURE GAUGE @ GRADE LEVEL PREFERRED). 2" W/DUST CAP, MUST HAVE SEAL POINTS. STANDARD 3/4" TOP VAPOR CONNECTION MAYBE ACCEPTABLE WITH PRIOR LYB APPROVAL. NOTE: 3/4" VAPOR CONNECTION MUST HAVE PRIOR APPROVAL.				
NITROGEN PADDING	TRAILER MUST HAVE A 5-7 PSIG NITROGEN PAD UPON ARRIVAL, TRAILER MUST PROVIDE A LEAK FREE; PRE & POST LOADING				
TANK CLEANLINESS	IF NOT DEDICATED TRAILER, A CLEAN TRAILER MUST BE CLEAN, DRY, & ODOR FREE. A CLEANING OR RELOAD CERTIFICATE IS REQUIRED. NOTE: IF TRAILER IS RE-LOAD, A COPY OF THE PRIOR LYONDELLBASELL SHIPPING DOCUMENTS IS REQUIRED TO INIDCATE THE SAME PRIOR PRODUCT. NOTE: THERE ARE BASICALLY 3 WFE MATERIALS, SEE PRIOR TT COMPATIBILITY CHART/TAB BELOW; AS TO WHICH PRIOR LOAD CAN BE USED WITHOUT CLEANING TRAILER.				
STRAPPING CHART W/DRIVER	YES				
HOSES	HOSE(S) ARE NOT REQUIRED AT LYONDELLBASELL LOADING FACILITIES. PLEASE NOTE: THERE MAY BE SPECIFIC HOSE(S) REQUIREMENTS FOR CUSTOMER THAT SHOULD BE NOTED IN THE CARRIER INSTRUCTIONS OF THE LYONDELLBASELL SHIPPING DOCUMENT.				
ADDITIONAL APPURTENANCES	NONE, CARRIER SHOULD ALWAYS NOTE CARRIER'S INSTRUCTION FOR ANY ADDITIONAL EQUIPMENT, DRIVER'S REQUIREMENT, ETC. NOTE: ALL OPENINGS TO THE TRAILER MUST BE CAPABLE OF BEING SEALED WITH A 1/8" WIRE CABLE SEAL.				
OTHER	MUST HAVE SAP CURRENT AND MATCHING SAP SHIPPING NOTICE, TRANSWIDE CALL-OFF, OR CARRIER MANIFEST DOCUMENT. **DRIVER MUST ARRIVE AT PICKUP POINT AT SCHEDULED TIME. **DRIVER MUST ALWAYS NOTIFY LYONDELLBASELL OF ANY REQUESTED LIGHT LOADING DUE TO POTENTIAL EXCEEDANCE LEGAL GROSS WEIGHT. PLEASE CONTACT LYONDELLBASELL LOGISTICS WITH ANY QUESTIONS				
PROHIBITED	NO ADDITIONAL PERSONNEL ALLOWED, UNLESS TEAM DRIVERS, PETS ARE PROHIBITED.				

 Willie E. Phillips
 Revised Date: 05/15/2023

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 Print Date: 5/16/2023

Products Tank Trailer Compatibility to Load WO/Cleaning					
Below is "Empty	Material to be put in tank trailer				
Tank Trailer last Contained"	WFE "B" Distillate	WFE Feed	WFE Bottoms	R-TBE (LIQUID FUEL)	
WFE "B" Distillate	Yes	Yes	No	Yes	
WFE Feed	Yes	Yes	No	Yes	
WFE Bottoms	No	Yes	Yes	No	
R-TBE (LIQUID FUEL)	Yes	Yes	No	Yes	

The product marked yes mean it can be loaded into a trailer with that last contained without having to clean trailer in between. Product marked No, mean the trailer has to be clean prior to loading the product from the listed last contained.