

PRODUCT INFORMATION

Alathon L4904

Material of choice for high performance pressure pipe



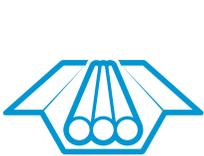
Alathon L4904 is a bimodal, high molecular weight HDPE resin used in high pressure pipe applications with excellent processing characteristics. Predecessor piping materials such as PVC, steel, ductile iron and concrete can be prone to failure caused by corrosion, structural failure, shifting soil, or faulty joints. Since *Alathon* 4904 exhibits improved melt strength for dimensional stability in large pipe sizes and greater resistance to slow-crack growth and rapid-crack propagation, pipes made with this resin have an expected service life of up to 100 years when properly designed, installed and operated per applicable international standards and practices.

Pipes made with *Alathon* L4904 can be installed without the use of mechanical joints, creating a leak-free piping system that conserves water and preserves the environment. In addition, these pipes can also be installed without the need for open trenches making it a less costly and invasive alternative.

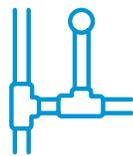
Product Benefits

- Highly durable with service life of up to 100 years
- Easy and cost effective installation
- Excellent chemical and corrosion resistance
- Resistant against extreme temperatures

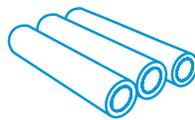
Some Typical Applications



Water pipes



Gas distribution



Industrial and mining pipes



Sewer pipes



Geothermal piping



Oil and gas gathering

Resin Properties

Property	Value	Units	Test Method
High Load Melt Index	7.0	g/10 min	ASTM D1238
Melt Index	0.04	g/10 min	ASTM D1238
Density	0.949	g/cc	ASTM D1505
DSC Induction Temperature	260	°C	ASTM D3550
2% Secant Modulus	146,000	psi	ASTM D790
Tensile Stress @ Yield	3,500	psi	ASTM D638
Tensile Stress @ Yield	5,100	psi	ASTM D638
Elongation @ Break	615	%	ASTM D638
Brittleness Temperature	<-76	°C	ASTM D746

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