

# Houston Refining

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## Houston Refining

- I One of the largest refineries in the U.S. designed to process high-sulfur crude oil
- I The facility covers approximately 700 acres along the Houston Ship Channel
- I More than 1300 employees and contractors on site

LyondellBasell's Houston Refinery has a rated capacity of 268,000 barrels per day of crude oil which is transformed into reformulated gasoline and ultra-low-sulfur diesel, as well as other high-value products such as jet fuel, aromatics, lubricants and petroleum coke. The Houston Refinery was one of the first petroleum refineries constructed on the Houston Ship Channel and traces its origin to 1918. The initial plant was operated by Sinclair Refining and later by Atlantic Richfield Company (ARCO). The refinery was part of a joint venture with CITGO Petroleum from 1993 until 2006, when the company reacquired full ownership of the plant and the refinery. Houston Refining LP is now a wholly owned subsidiary of LyondellBasell.

## Economic Impact

Our site is a major economic engine for Harris County by providing well-paying jobs, purchasing millions of dollars in local goods and services and by paying property taxes to support local schools and government services.

## Community Outreach

The refinery participates in community and industry groups to discuss community expectation and concerns. Management meets monthly with the Citizens Advisory Panels. Plant management also participates in leadership roles in various industry groups, such as Clean Channel, Houston Regional Monitoring, Economic Alliance, East Harris County Manufacturers Association, Greater Houston Partnership, Pasadena Chamber of Commerce, East End (Houston) Chamber of Commerce and the Pasadena Managers Networks.

Employees are actively involved in the local community, serving on numerous boards and school districts including Pasadena Chamber of Commerce, Pasadena Independent School District Education Foundation, Pasadena Mayor's Crime Control and Communities in

Schools/Southeast Texas. The refinery works with several local schools in the Pasadena, Galena Park and Houston Independent School Districts.

## Social Responsibility

Our commitment as a socially responsible company means that we operate our facilities in a manner that protects people and the environment, in keeping with the principles of Sustainable Development. Through our culture of Operational Excellence, LyondellBasell companies are committed to continuous improvement in safety and environmental performance.

## About LyondellBasell

LyondellBasell (NYSE: LYB) is one of the world's largest plastics, chemical and refining companies and a member of the S&P 500. LyondellBasell ([www.lyondellbasell.com](http://www.lyondellbasell.com)) manufactures products at 55 sites in 18 countries. LyondellBasell products and technologies are used to make items that improve the quality of life for people around the world including, packaging, electronics, automotive parts, home furnishings, construction materials and biofuels.

